

## **DIFFUSER™ SUB ASSEMBLY**

**Patent-pending Diffuser Blade Technology that Ultimately Reduces the Expenditure of LCM and Mud**



Drilling Tools International's (DTI) patent-pending Diffuser Blade Technology has met the challenge of diffusing aggregations of lost circulation materials ( LCM ) during the drilling process, protecting the MWD from damage or failure during the process, and reducing the expenditure of costly LCM and mud.

Designed to stay in the drill string on every run, DTI's external and internal DSAs place blades/cutters into the fluid path. They process high-flow rates and heavy concentrations of LCM while effectively filtering the drilling mud, enabling accurate mud pulse telemetry communications, and reducing the risk of failing MWD/LWD/RSS components.

### **Advantages of External DSA**

- Higher flow rates than other standard internal and external filters
- Channels the mud flow externally through the diffuser blades across the screen, exiting through the ID of the filter
- Caged bottom screen can withstand the highest flow rates based on CFD analysis
- Extra filter length provides long-lasting filtering benefits
- 2-3x more storage capacity prior to bypassing through the ID
- Filter gauge is 2x thicker than competitors' filter across all sizes
- Made of high strength stainless steel

### **Advantages of Internal DSA**

- Builds on the industry standard downhole filter design by including our *patent pending Diffuser Blade Technology*
- Mud flow enters the filter ID, internally, and is forced through a series of offset blade configurations
- Effectively breaks up clumps of LCM, cement, pipe scale and other foreign material
- Robust filter body easily withstands standard flow rates for long hours even with high solids content, high mud weight or high LCM concentrations
- Internal diffuser element comes in two (2) sizes, 24" and 36" lengths, both utilizing the same filter sub design

# DIFFUSER™ SUB ASSEMBLY

## SPECIFICATIONS

EXTERNAL DSA				
Sub OD/ID (in)	9.5 x 3.0	8.25 x 3.0	6.75 x 2.813	4.75 x 2.0
Flow Limits (GPM)	1,600	1,600	950	600
Sub Dimensions (in)	9.5 OD x 120 L	8.25 OD x 120 L	6.75 OD x 120 L	4.75 OD x 88 L
Connections	7 7/8 Reg – Box x Pin	6 7/8 Reg – Box x Pin	NC50 – Box x Pin	NC38 – Box x Pin
Make-up Torque (ft/lbs)	88,580	50,704	32,277	9,987
Torsional Yield (ft/lbs)	141,728	81,126	63,050	17,577
Tensile Strength (lbs)	2,661,823	1,748,938	1,535,789	816,783
Bending Strength Ratio	2.815	2.989	2.367	1.802
Diffuser Screen Length (in)	55	55	55	45
Screen Mesh (in)	0.250	0.250	0.250	0.187
Diffuser Capacity (in <sup>3</sup> )	418	418	351	101
Sub Capacity (in <sup>3</sup> )	735	735	541	182
Flow Area – Sub (in <sup>2</sup> )	5.94	5.94	2.54	1.43
Bypass Flow Area (in <sup>2</sup> )	2.4	2.4	2.4	1.32
INTERNAL DSA				
Sub OD/ID (in)	9.5 x 3.0	8.25 x 3.0	6.75 x 2.813	4.75 x 2.0
Flow Limits (GPM)	1,600	1,600	950	600
Sub Dimensions (in)	9.5 OD x 92 L	8.25 OD x 92 L	6.75 OD x 92 L	4.75 OD x 88 L
Connections	7 7/8 Reg – Box x Pin	6 7/8 Reg – Box x Pin	NC50 – Box x Pin	NC38 – Box x Pin
Make-up Torque (ft/lbs)	88,580	50,704	32,277	9,987
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Bending Strength Ratio	2.815	2.989	2.367	1.802
Diffuser Screen Length (in)	36	36	36 and 24	36 and 24
Screen Mesh (in)	0.313–0.250	0.313–0.250	0.313–0.250	0.250
Diffuser Capacity (in <sup>3</sup> )	130	130	130 / 90	50 / 35
Sub Capacity (in <sup>3</sup> )	540	540	398 / 276	176 / 123
Flow Area – Sub (in <sup>2</sup> )	7.1	7.1	6.21	3.14
Bypass Flow Area (in <sup>2</sup> )	2.4	2.4	2.4	1.32

### North America Land Operations

20104 E Hardy Rd  
Houston, TX 77073  
281.645.2010

### Offshore/International & Manufacturing

1149 Smede Hwy  
Broussard, LA 70518  
337.856.0333

### Product Sales 337.364.9244

Midland, TX • 432.563.0676

Odessa, TX • 432.248.8350

New Iberia, LA • 337.256.5848

Oklahoma City, OK • 405.604.2763

Bakersfield, CA • 661.869.1752

Casper, WY • 307.237.5248

Charleroi, PA • 724.565.5682

Watford City, ND • 701.482.6500

Nisku, Canada • 877.570.1962

Newfoundland, Canada • 709.782.0087

Dubai, UAE • +9714 813 8000

### Corporate

3701 Briarpark Dr • Ste 150  
Houston, TX 77042  
832.742.8500

Drilling Tools International, Inc. is a leading provider of downhole tools to the land and offshore drilling markets. For more than 30 years our company has been guided by the principals of Strength, Innovation and Performance. We consistently deliver world class customer service while providing quality products that meet the demanding drilling applications of today's market.

Our Quality Management System is certified in compliance to ISO 9001, and API Spec Q1 and our manufacturing is licensed to API Spec 7-1. Our Quality Management System governs all of our processes from planning, to process control, to delivery. This ensures that we consistently manufacture products that not only meet API standards but also meet the ever-changing needs of our customers.